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# 2XXX ALUMINUM SELF REACTING FRICTION STIR WELD DEVELOPMENT



2XXX Aluminum Self  
Reacting Friction Stir Weld  
Development

NASA Technical Reports Server  
(NTRS), et al., Randy J. Brown

BiblioGov. Paperback. Book Condition: New. This item is printed on demand. Paperback. 26 pages. Dimensions: 9.7in. x 7.4in. x 0.1in. Weld process development are: (1) Execute a two-phased design of experiment (DOE) approach: process DOE to establish rotation and travel speeds and forge load; set-up DOE to establish allowable gap and centerline offset. (2) Determine the effect of process parameters on strength and weld quality: room and -320 deg F tensile testing; metallurgical and NDE evaluation. (3) Weld quality goals: visual and...

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- Authored by Randy J. Brown
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